



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4820-1
Job Sheet 170644



Part No: D4820-1

Job Qty: 40 ea

Part Name: Fpc Clip Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 2/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 13-04-15 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		2/14/18	0.00	0.00	Start Up Waterjet		sc 18/01/27
100	Waterjet	40 pcs		2/14/18	0.00	0.90	Waterjet1		pc 18/01/27
120	QC	40 pcs		2/14/18	0.00	0.00	QC8		38
130	Small Fab	40 pcs		2/14/18	0.00	0.42	Small Fab-7		9-00
140	QC	40 pcs		2/14/18	0.00	0.00	QC5		EB
180	Packaging	40 pcs		2/14/18	0.00	0.00	Packaging3		EP
190	QC21-SA	40 Ea		2/14/18	0.00	0.00	QC21		DAS 21 9-00

FEB 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.8000 sf (.02 ea)	90-Start up Operation	

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip Base	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Clip Base	0.750Inches ± 0.030	0.780 0.720		
3	Clip Base	2.000Inches ± 0.030	2.030 1.970		
4	Clip Base	0.750Inches ± 0.030	0.780 0.720		

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DART
AEROSPACE
S036182

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Fpc Clip Base

PART NO: D4820 – 1

Original Serial #: S036182

Revision:

Operation: Start up Operation 01/28/18

Change No:

Job No: 170644